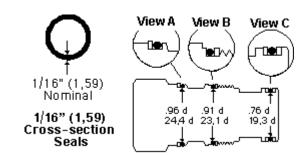
MODEL 990202007

Series 2 - T-2A cavity, buna-N cartridge seal kit

/ CAVITY: T-2A



sunhydraulics.com/model/990202007



Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

## **NOTES:** • Install back-up rings and O-rings as shown in views.

- · When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.
- During 1985, SUN made a running change of all external seals on Series 2 cartridges (1-1/8 in. (28,6 mm) hex, 1-14 thd). The seals were changed from 3/32 in. (2,62 mm) c/s to 1/16 in (1,7/8 mm) c/s o-rings and backup rings.
- Use the kit which contains the same size (c/s) seals as those used on the cartridge being repaired. Do not change cartridge o-ring c/s sizes.
- A combination kit is available if the product's date of manufacture is uncertain. See 990002007.

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