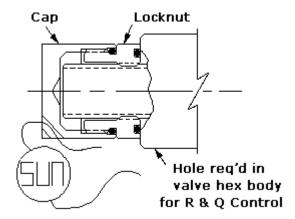


MODEL 991062



sunhydraulics.com/model/991062



Sun offers an R control replacement kit with the added benefit of maintaining min/max setting. This kit includes a sealed cap with lockwire and a stop ring where applicable. This kit can also be used to replace a J, M, and Q control.

## **NOTES:** • Release pressure within the valve.

- Set valve to minimum adjustment.
- Remove original wire stop ring (where applicable) and locknut.
- With face seal in groove, thread locknut onto adjust screw until it bottoms out on hex body.
- Adjust valve to desired setting and install wire stop ring (where applicable).
- Install cap onto locknut, ensuring second locknut seal is in groove below thread. Tighten to 108 lbf in. (12 Nm).

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