



Sun offers an R control replacement kit with the added benefit of maintaining min/max setting. This kit includes a sealed cap with lockwire and a stop ring where applicable. This kit can also be used to replace a J, M, and Q control.

- NOTES:**
- Release pressure within the valve.
  - Set valve to minimum adjustment.
  - Remove original wire stop ring (where applicable) and locknut.
  - With face seal in groove, thread locknut onto adjust screw until it bottoms out on hex body.
  - Adjust valve to desired setting and install wire stop ring (where applicable).
  - Install new wire stop ring through slot provided.
  - Install cap onto locknut, ensuring second locknut seal is in groove below thread. Tighten to 108 lbf in. (12 Nm).