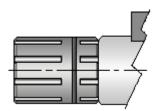
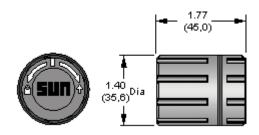


MODEL 991227



sunhydraulics.com/model/991227





The Twist/Lock manual override is a rotary, hand-actuated device for use on Sun's full flow solenoid valves and certain Series P models. The hand knob is constructed of a reinforced plastic for durability, heat resistance and stability in varying environmental conditions and is suitable for operation with a gloved hand. The override assembly incorporates a sealed-construction design thereby preventing the introduction of debris and other damaging contamination. Once installed on a Sun solenoid valve, the override feature allows the operator to manually shift the de-energized valve. Solenoid cartridges may be ordered in this configuration by specifying a "D" control in the cartridge model number. Sun kits for field conversion are also available. Please note that valves with the Twist/Lock manual override are not suitable for load holding applications.

**NOTES:** • Ensure o-ring is installed in bottom of the manual override assembly.

- · Remove existing coil nut from end of solenoid tube.
- Thread the manual override assy on to the end of the solenoid tube. Point coil connector in desired position before hand tightening the manual override assy.
- Note: Thread lock may be used if anticipated conditions warrant.

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