



Nose View  
Scaled 2 : 1

**Dimensions shown are for Reference Only**

in (mm)

Morse taper form drills and reamers are available for machining Sun cavities.

- NOTES:**
- Bright Finish
  - Drill Angle at all steps, 120 degrees included
  - Two Flutes
  - All diameters are concentric within .001 T.I.R.
  - Radius notch thinned point
  - Recommended for use on ductile iron.
  - Dimensions are in inches.