



**Dimensions shown are for reference only.** in (mm)

Morse taper form drills and reamers are available for machining Sun cavities.

- NOTES:**
- Drill Angle at all steps, 120 degrees included
  - Two Flutes
  - All diameters are concentric within .001 T.I.R.
  - Radius notch thinned point
  - Recommended for use on ductile iron.
  - Dimensions are in inches.