



Nose View  
Scaled 2:1

in (mm)

**Dimensions are for reference only.**

Straight shank form drills and reamers are available for machining Sun cavities.

- NOTES:**
- Bright Finish
  - Drill Angle at all steps, 120 degrees included
  - Two Flutes
  - Radius notch thinned point
  - Recommended for use on ductile iron.