



- NOTES:**
- Drill Angle at all steps, 120 degrees included
  - Two Flutes
  - All diameters are concentric within .001 T.I.R.
  - Radius notch thinned point
  - Recommended for use on ductile iron.
  - Dimensions are in inches.
  - Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.