



- NOTES:**
- Drill Angle at all steps, 120 degrees included
 - Two Flutes
 - All diameters are concentric within .001 T.I.R.
 - Radius notch thinned point
 - Recommended for use on ductile iron.
 - Dimensions are in inches.
 - Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.