



Nose View
Scaled 2:1

Dimensions shown are for reference only.

in (mm)

Morse taper form drills and reamers are available for machining Sun cavities.

- NOTES:**
- All diameters are concentric within .0005 T.I.R.
 - Bright Finish
 - Six Flutes
 - Drill Angle at all steps, 120 degrees included
 - Radius notch thinned point
 - Recommended for use on ductile iron.