



Morse taper form drills and reamers are available for machining Sun cavities.

- NOTES:**
- All diameters are concentric within .0005 T.I.R.
  - Recommended for use on aluminum.
  - Bright Finish
  - Six Flutes
  - Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.