



**Dimensions shown are for reference only.**

in (mm)

- NOTES:**
- All diameters are concentric within .0005 T.I.R.
  - Six Flutes
  - Recommended for use on ductile iron.
  - Dimensions are in inches.
  - Speed and feed values are provided as reference only and can vary based on type of cutting tool, machine, coolant used, etc.