



**Dimensions shown are for reference only.**

in (mm)

Nose View  
Scaled 2 : 1

Morse taper form drills and reamers are available for machining Sun cavities.

- NOTES:**
- All diameters are concentric within .0005 T.I.R.
  - Bright Finish
  - Six Flutes
  - Recommended for use on ductile iron.
  - Dimensions are in inches.