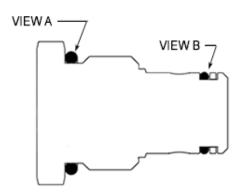
Series 1C - SC-10-02 cavity, Viton cartridge seal kit

/ CAVITY: SC-10-02



sunhydraulics.com/model/99C102006



| Part | Description | Quantity | View |
|-----------|-------------|----------|------|
| P355-910B | O-Ring | 1 | Α |
| P355-014B | O-Ring | 1 | В |
| P225-014S | Backup Ring | 1 | В |

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

NOTES: • Install back-up rings and O-rings as shown in views.

- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.

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