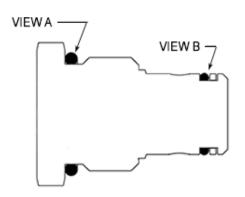
Series 1C - SC-10-02 cavity, buna-N cartridge seal kit

/ CAVITY: SC-10-02



sunhydraulics.com/model/99C102007



Part	Description	Quantity	View
P355-910B	O-Ring	1	Α
P355-014B	O-Ring	1	В
P225-014S	Backup Ring	1	В

Sun offers replacement seal kits for all cartridge models. These kits include all of the external seals on the cartridge along with installation instructions. Seal kits are available in Buna-N and Viton for all models, along with EPDM and polyurethane for many models. Please note: Converting the external seals from one material to another does not ensure fluid compatibility with that material due to the existence of internal seals within the cartridge.

## NOTES: • Install back-up rings and O-rings as shown in views.

- See installation variations for models associated with alternative installation views.
- When installing continuous back-up rings, use the same technique and the same care used to install O-rings.
- When installing cartridge be sure to torque to recommended value.

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