



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Other names for this valve include motion control valve and over-center valve.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	30 gpm
Pilot Ratio	4.5:1
Maximum Recommended Load Pressure at Maximum Setting	3850 psi
Maximum Setting	5000 psi
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Factory Pressure Settings Established at	2 in ³ /min.
Maximum Valve Leakage at Reseat	5 drops/min.
Operating Characteristic	Standard
Pilot Configuration	Bleed through
Reseat	>85% of setting
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	0.63 lb.
Seal kit - Cartridge	Buna: 990-202-007
Seal kit - Cartridge	EPDM: 990-202-014
Seal kit - Cartridge	Polyurethane: 990-002-002
Seal kit - Cartridge	Viton: 990-202-006

OPTION SELECTION EXAMPLE: CBEG LJN

CONTROL	(L)	FUNCTIONAL SETTING RANGE	(J)	SEAL MATERIAL	(N)	MATERIAL/COATING
L	Standard Screw Adjustment	J	2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting	N	Buna-N	Standard Material/Coating
C	Tamper Resistant - Factory Set	B	400 - 1500 psi w/4 psi Check (28 - 105 bar w/ 0,3 bar Check), 1000 psi (70 bar) Standard Setting	E	EPDM	/AP Stainless Steel, Passivated
		C	2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting	V	Viton	/LH Mild Steel, Zinc-Nickel
		D	1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting			
		I	400 - 1500 psi w/25 psi Check (28 - 105 bar w/ 1,7 bar Check), 1000 psi (70 bar) Standard Setting			
		K	1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting			

TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in³/min.@1000 psi (32 cc/min.@70 bar) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

