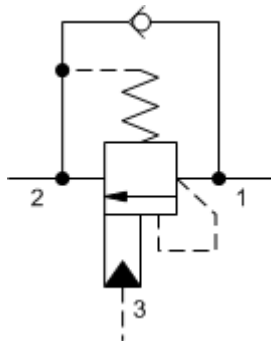
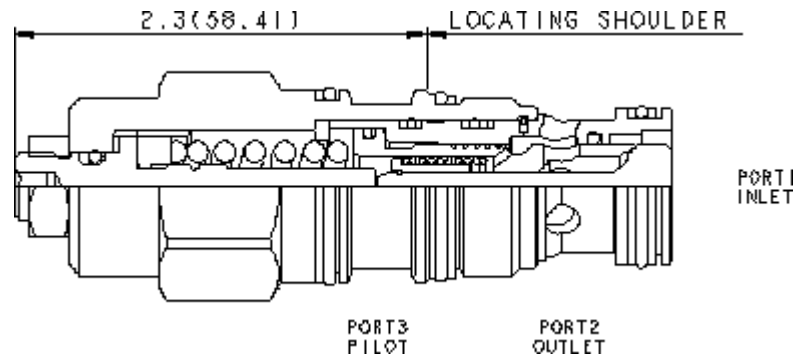


3-Port Non-vented



3-Port Non-vented, Fixed Setting



Counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Other names for this valve include motion control valve and over-center valve.

**TECHNICAL DATA** NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-2A
Series	2
Capacity	30 gpm
Pilot Ratio	10:1
Maximum Recommended Load Pressure at Maximum Setting	3850 psi
Maximum Setting	5000 psi
Adjustment - No. of CCW Turns from Min. to Max. Setting	3.75
Factory Pressure Settings Established at	2 in <sup>3</sup> /min.
Maximum Valve Leakage at Reseat	5 drops/min.
Operating Characteristic	Standard
Pilot Configuration	Bleed through
Reseat	>85% of setting
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	0.63 lb.
Seal kit - Cartridge	Buna: 990-202-007
Seal kit - Cartridge	Polyurethane: 990-002-002
Seal kit - Cartridge	Viton: 990-202-006

## OPTION SELECTION EXAMPLE: CBEHLJN

CONTROL	(L)	FUNCTIONAL SETTING RANGE	(J)	SEAL MATERIAL	(N)	MATERIAL/COATING
<b>L</b> Standard Screw Adjustment		<b>J</b> 2000 - 5000 psi w/25 psi Check (140 - 350 bar w/ 1,7 bar Check), 3000 psi (210 bar) Standard Setting		<b>N</b> Buna-N		Standard Material/Coating
<b>C</b> Tamper Resistant - Factory Set		<b>B</b> 400 - 1500 psi w/4 psi Check (28 - 105 bar w/ 0,3 bar Check), 1000 psi (70 bar) Standard Setting		<b>V</b> Viton		<b>IAP</b> Stainless Steel, Passivated
		<b>C</b> 2000 - 5000 psi w/4 psi Check (140 - 350 bar w/ 0,3 bar Check), 3000 psi (210 bar) Standard Setting				<b>LH</b> Mild Steel, Zinc-Nickel
		<b>D</b> 1000 - 2500 psi w/4 psi Check (70 - 175 bar w/ 0,3 bar Check), 2000 psi (140 bar) Standard Setting				
		<b>I</b> 400 - 1500 psi w/25 psi Check (28 - 105 bar w/ 1,7 bar Check), 1000 psi (70 bar) Standard Setting				
		<b>K</b> 1000 - 2500 psi w/25 psi Check (70 - 175 bar w/ 1,7 bar Check), 2000 psi (140 bar) Standard Setting				

### TECHNICAL FEATURES

- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is less than 200 psi (14 bar).
- Backpressure at port 2 adds to the effective relief setting at a ratio of 1 plus the pilot ratio times the backpressure.
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseat percentages.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- Two check valve cracking pressures are available. Use the 25 psi (1,7 bar) check unless actuator cavitation is a concern.
- This valve does not have positive seals on the pilot section and will pass up to 2 in<sup>3</sup>/min.@1000 psi (32 cc/min.@70 bar ) between port 2 and port 3. This is a consideration in master-slave circuits and in the leak testing of valve-cylinder assemblies.
- All 3-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

### PERFORMANCE CURVES

