

Vented counterbalance valves with pilot assist are meant to control an overrunning load. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilot-assisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Backpressure at port 2 does not affect the valve setting because the spring chamber references the vent (port 4). Other names for this valve include motion control valve and over-center valve.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	120 gpm
Pilot Ratio	5:1
Maximum Recommended Load Pressure at Maximum Setting	4615 psi
Maximum Setting	6000 psi
Adjustment - No. of CCW Turns from Min. to Max. Setting	5
Check Cracking Pressure	20 psi
Factory Pressure Settings Established at	2 in ³ /min.
Maximum Valve Leakage at Reseat	5 drops/min.
Operating Characteristic	Standard
Reseat	>85% of setting
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	3.52 lb.
Seal kit - Cartridge	Buna: 990-024-007
Seal kit - Cartridge	Polyurethane: 990-024-002
Seal kit - Cartridge	Viton: 990-024-006

OPTION SELECTION EXAMPLE: CWIGLGN

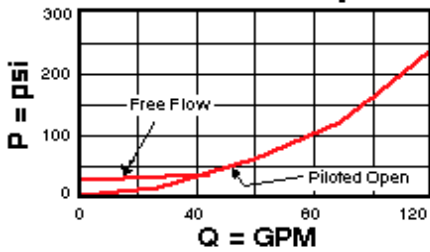
CONTROL	(L) FUNCTIONAL SETTING RANGE	(G) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment	G 2000 - 6000 psi (140 - 420 bar), 4000 psi (280 bar) Standard Setting	N Buna-N	Standard Material/Coating
C Tamper Resistant - Factory Set		V Viton	/AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel
	F 1000 - 2500 psi (70 - 175 bar), 2000 psi (140 bar) Standard Setting		

TECHNICAL FEATURES

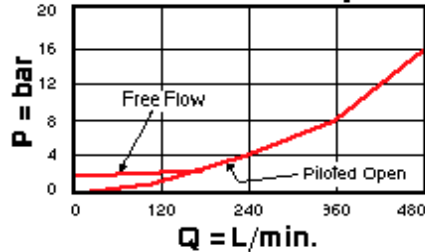
- Counterbalance valves should be set at least 1.3 times the maximum load induced pressure.
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is 200 psi (14 bar).
- All 4-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Reseat exceeds 85% of set pressure when the valve is standard set. Settings lower than the standard set pressure may result in lower reseal percentages.
- Pressure at port 4 is added to the effective relief setting at a rate of 1 plus the pilot ratio times the pressure.
- Sun counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- This valve has positive seals between all ports.
- With vented valves, a lower pilot ratio may be required to achieve machine stability compared to non-vented valves.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

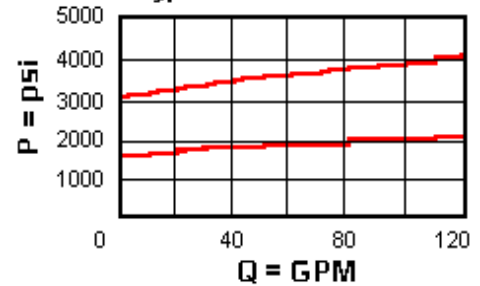
Free Flow and Piloted Open Pressure Drop



Free Flow and Piloted Open Pressure Drop



Typical Relief Characteristics



Typical Relief Characteristics

