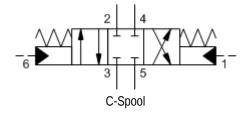


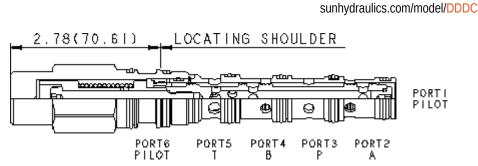
4-way, 3-position, pilot-to-shift directional valve CAPACITY: 20 gpm / CAVITY: T-52A





CONFIGURATION

Material/Coating



Three-position, 4-way directional cartridges are springcentered, 6-port directional valves that can be configured

from a choice of spool options. The supply port is port 3 and all ports will accept 5000 psi (350 bar). Capacity for these pilot-to-shift valves is dependent on the spool type specified.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-52A
Series	2
Capacity	20 gpm
Maximum Operating Pressure	5000 psi
Minimum Pilot Pressure Required to Shift Valve	150 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	2 in³/min.@1000 psi
Pilot Volume Displacement	.05 in ³
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Seal kit - Cartridge	Buna: 990-052-007
Seal kit - Cartridge	Viton: 990-052-006

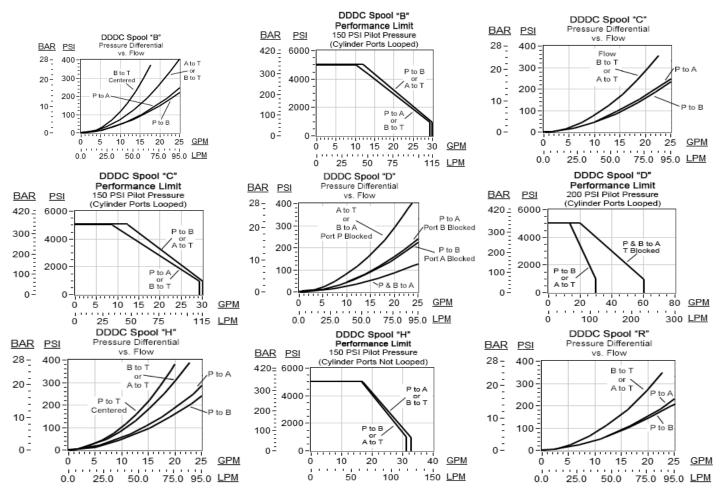
MATERIAL/COATING

Standard Material/Coating

IAP Stainless Steel, Passivated

TECHNICAL FEATURES

- All ports will accept 5000 psi (350 bar), including the x and y pilot ports (port 1 and port 6).
- · Leakage listed in technical data is for each path, including pilot paths.
- Hardened spool and sleeve provide consistent and low spool leakage rates and excellent wear characteristics.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.



PERFORMANCE CURVES

