

MODEL



sunhydraulics.com/model/DFCB8





This valve is a 2-position, 2-way poppet cartridge that incorporates an integral pilot control cavity. It controls flow from port 2 to port 1, exhibits extremely low leakage rates and will accept 5000 psi (350 bar) at both ports. Installing a pilot solenoid cartridge in the T-8A cavity results in a high flow directional valve. Other pilot options include manual, hydraulic and pneumatic pilot cartridges.

## TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	15 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.@5000 psi
Pilot Control Cavity	T-8A
Pilot Control Valve Installation Torque	20 - 25 lbf ft
Response Time - Typical	see pilot control ms
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Model Weight	.40 lb
Seal kit - Cartridge	Buna: 990-310-007
Seal kit - Cartridge	EPDM: 990-310-014
Seal kit - Cartridge	Viton: 990-310-006

NOTES: • Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

## SEAL MATERIAL

۷	Viton
Е	EPDM
Ν	Buna-N

## **TECHNICAL FEATURES**

- NOTE: The main stage valve should first be installed to the correct torque value followed by the T-8A pilot control section into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the directional cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include solenoid operation, air pilot operation, and hydraulic pilot operation. See Pilot Control Cartridges.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## **PERFORMANCE CURVES**



(V)