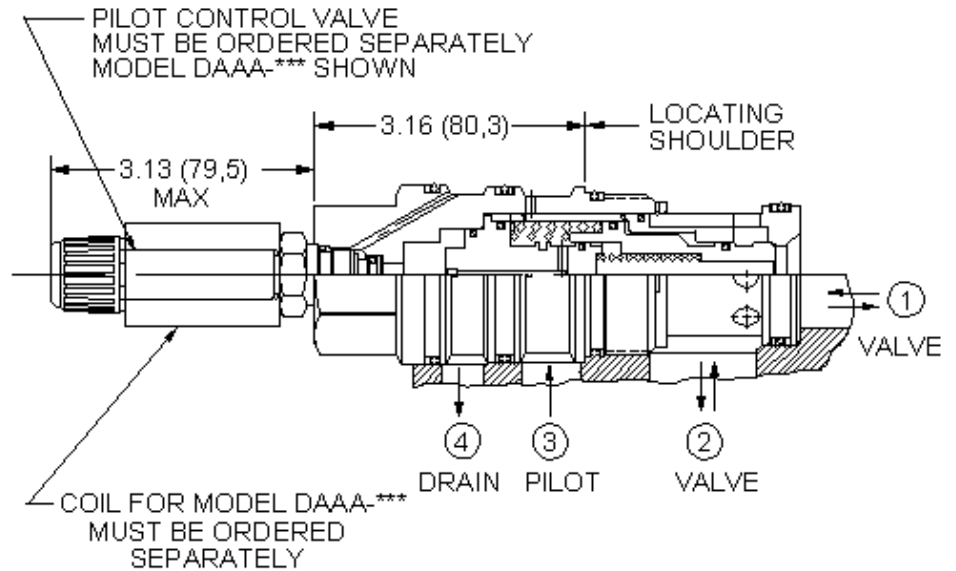


## CONFIGURATION

<b>H</b>	Minimum Control Pressure	300 psi (20 bar)
<b>N</b>	Seal Material	Buna-N



This is a normally closed, balanced poppet, switching element with an integral T-8A control cavity. With a 2-way valve in the closed position installed in the T-8A control cavity, the poppet remains closed. Opening the 2-way valve shifts the poppet to the open position, provided there is sufficient pressure at port 3.

## TECHNICAL DATA

NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	120 gpm
Maximum Operating Pressure	5000 psi
Minimum Pilot Pressure Required to Shift Valve	300 psi
Control Pilot Flow	See Performance Data
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min. @5000 psi
Pilot Control Cavity	T-8A
Pilot Control Valve Hex Size	7/8 in.
Pilot Control Valve Installation Torque	20 - 25 lbf ft
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Model Weight	3.28 lb.
Seal kit - Cartridge	Buna: 990-024-007
Seal kit - Cartridge	Polyurethane: 990-024-002
Seal kit - Cartridge	Viton: 990-024-006

**NOTES:** • Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.

## OPTION SELECTION EXAMPLE: DKJR8HN

### MINIMUM CONTROL PRESSURE

(H)

### SEAL MATERIAL

(N)

H 300 psi (20 bar)

N Buna-N

V Viton

## TECHNICAL FEATURES

- Unique balanced construction provides predictable switching with 5000 psi (350 bar) at port 1 and port 2. Switching will only occur when both a minimum pilot pressure of 400 psi (30 bar) is present and pilot control valve is open.
- These valves are hydraulically balanced between port 1 and port 2.
- Port 1 and port 2 are fully sealed from port 3 and port 4. Ports 3 and 4 are positively sealed.
- Any backpressure at the drain port is directly additive to the required pilot pressure for reliable operation.
- Leakage rate between port 1 and port 2 is very low, typically less than 10 drops/min. at 5000 psi (0,7 cc/min at 350 bar).
- Valve will reseal when the pilot pressure falls below 145 psi (10 bar).
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the logic cartridge via the T-8A cavity. These pilot control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- All ports will accept 5000 psi (350 bar).
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES

