



The normally-closed, direct-acting 2-way directional cartridge with external drain is a pilot unloading valve used to sense pressure in one circuit to switch or unload a valve in a different circuit. When pressure at port 1 exceeds the setting of the valve, the spool shifts to connect port 2 to port 3.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	.5 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at Reseat	20 drops/min.
Reseat	>85% of setting
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	0.44 lb.
Seal kit - Cartridge	Buna: 990-021-007
Seal kit - Cartridge	Polyurethane: 990-021-002
Seal kit - Cartridge	Viton: 990-021-006

OPTION SELECTION EXAMPLE: DRAXLAN

CONTROL	(L) ADJUSTMENT RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
L Standard Screw Adjustment C Tamper Resistant - Factory Set	A 1000 - 3000 psi (70 - 210 bar), 1000 psi (70 bar) Standard Setting C 2000 - 6000 psi (140 - 420 bar), 2000 psi (140 bar) Standard Setting	N Buna-N V Viton	Standard Material/Coating IAP Stainless Steel, Passivated

TECHNICAL FEATURES

- The pilot area (port 1) and the spring chamber drain (port 4) are positively sealed.
- There is spool leakage between the work ports (ports 2 and 3) of less than 20 drops/min (1,4 cc/min).
- The valve is designed to not modulate and is the equivalent of a hydraulic pressure switch.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

