

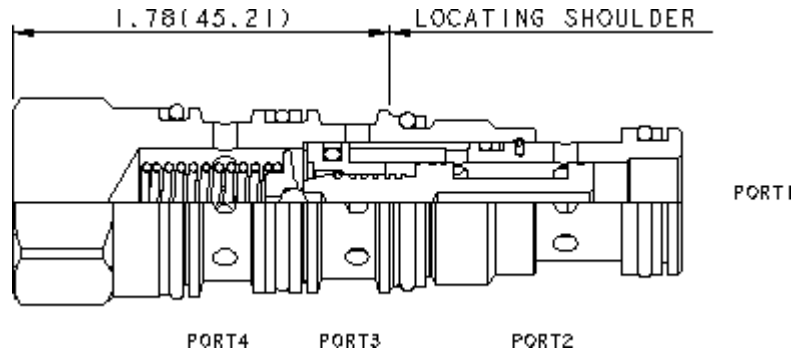


CONFIGURATION

Shifting Pressure

Seal Material

Material/Coating



Direct-acting, 3-way directional cartridges (1 blocked, 2 to 3 open) are switching devices typically used in moderate flow circuits. They can be used by themselves or to actuate larger pilot-operated directional cartridges or logic cartridges. The valve shifts when the pressure differential between port 1 and port 4 exceeds the setting.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-21A
Series	1
Capacity	7 gpm
Maximum Operating Pressure	5000 psi
Factory Pressure Settings Established at	4 gpm
Maximum Valve Leakage at 110 SUS (24 cSt)	2 in ³ /min.
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Model Weight	.55 lb
Seal kit - Cartridge	Buna: 990-021-007
Seal kit - Cartridge	Polyurethane: 990-021-002
Seal kit - Cartridge	Viton: 990-021-006

OPTION SELECTION EXAMPLE: DRBOXN

SHIFTING PRESSURE	(F) SEAL MATERIAL	(V) MATERIAL/COATING	(/LH)
F 100 psi (7 bar)	V Viton N Buna-N	/LH Mild Steel, Zinc-Nickel /AP Stainless Steel, Passivated Standard Material/Coating	

TECHNICAL FEATURES

- Port 3 can be used as a work port.
- The flow path between port 2 and port 3 is bidirectional.
- Because of their direct-acting design, these cartridges feature low internal leakage and low pilot flow consumption.
- Direct-acting and pilot-operated versions of these valves are interchangeable. They fit the same cavities and have the same flow paths.
- Pressure at port 4 is directly additive to the setting of the valve.
- This valve is not bistable; it is capable of modulating between the two positions shown.
- The flow path between port 1 and port 2 is bidirectional.
- Maximum pressure at port 3 should be limited to 3000 psi (210 bar). This is due to fatigue strength limits not hydraulic operating limits.
- Incorporates the Sun floating-style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

