



Flow fuse cartridges are used to maintain the position of a hydraulic actuator in the event of a hose or line break. The valve allows flow to and from the actuator but closes instantly if flow from the actuator exceeds the setting of the valve. NOTE: Because the valve responds so rapidly, it is sensitive to any transient flow above the valve setting.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-13A
Series	1
Capacity	6 gpm
Maximum Operating Pressure	5000 psi
Maximum Valve Leakage at 110 SUS (24 cSt)	2 in ³ /min.@1000 psi
Valve Hex Size	7/8 in.
Valve Installation Torque	30 - 35 lbf ft
Model Weight	0.23 lb.
Seal kit - Cartridge	Buna: 990-010-007
Seal kit - Cartridge	Polyurethane: 990-010-002
Seal kit - Cartridge	Viton: 990-010-006

OPTION SELECTION EXAMPLE: FQCAXAN

CONTROL	(X) SETTING RANGE	(A) SEAL MATERIAL	(N) MATERIAL/COATING
X Not Adjustable	A Replaceable Orifice .5 - 6 gpm (2 - 23 L/min.)	N Buna-N V Viton	Standard Material/Coating /AP Stainless Steel, Passivated /LH Mild Steel, Zinc-Nickel

TECHNICAL FEATURES

- Customer must specify a flow rating. Factory set flow ratings are within +/- 10% of the requested setting.
- Valve closes when flow from port 1 to port 2 exceeds the setting of the valve. Valve resets when pressures at port 1 and port 2 are equal.
- Flow setting should be at least 25% above maximum normal system flow. Customer must specify flow when ordering valve.
- These are spool type valves, therefore there is leakage. Some actuator drift may occur.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

