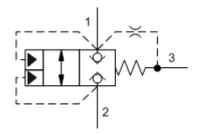


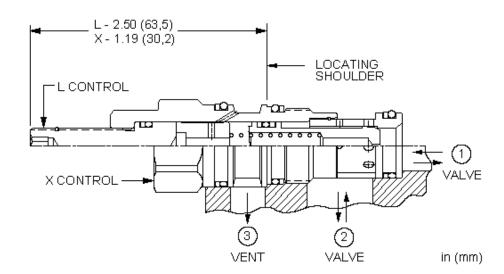
MODEL LODA Vent-to-open, spring-biased closed, unbalanced poppet logic element with pilot source from port $\mathbf{1}$

CAPACITY: 25 gpm / CAVITY: T-11A



sunhydraulics.com/model/LODA





These unbalanced, vent-to-open logic valves are 2-way switching elements that are spring-biased closed and have port 1 as a pilot source. With port 3 blocked, the valve will remain in the closed position in the 1 to 2 direction and will function as a check valve from 2 to 1. With port 3 vented, the valve will open provided there is sufficient pressure to overcome the spring force. The force generated at port 3, plus the spring force, must be greater than the sum of the forces acting at port 1 and port 2 for the valve to remain closed. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Maximum Operating Pressure	5000 psi
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Control Orifice Diameter	.021 in.
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.
Pilot Volume Displacement	.04 in ³
Seal kit - Cartridge	Buna: 990-011-007
Seal kit - Cartridge	Polyurethane: 990-011-002
Seal kit - Cartridge	Viton: 990-011-006

CONFIGURATION OPTIONS CONTROL

Model Code Example: LODALXN

(X) SEAL MATERIAL (N) MATERIAL/COATING

X Not Adjustable
E External 4-SAE Port, Port 3 blocked

N Buna-NV Viton

Standard Material/Coating

/AP Stainless Steel, Passivated

L Stroke Adjustment

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