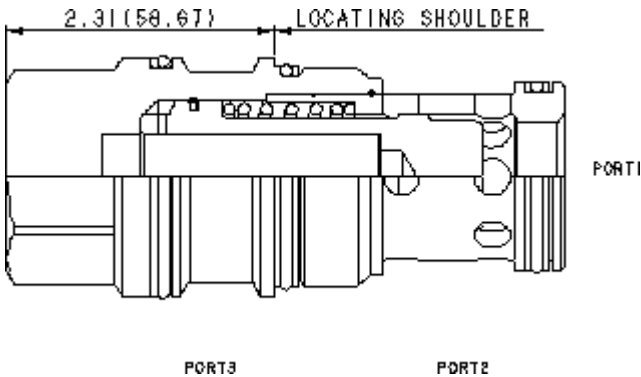


CONFIGURATION

X	Control	Not Adjustable
	Seal Material	
	Material/Coating	



These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	200 gpm
Maximum Operating Pressure	5000 psi
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.
Pilot Passage into Valve	.09 in.
Pilot Volume Displacement	.42 in ³
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Seal kit - Cartridge	Buna: 990-019-007
Seal kit - Cartridge	EPDM: 990-019-014
Seal kit - Cartridge	Polyurethane: 990-019-002
Seal kit - Cartridge	Viton: 990-019-006

OPTION SELECTION EXAMPLE: LOJOXDN

CONTROL	(X)	SEAL MATERIAL	(N)	MATERIAL/COATING	(/LH)
X Not Adjustable		N Buna-N		/LH Mild Steel, Zinc-Nickel	
		E EPDM		/AP Stainless Steel, Passivated	
		V Viton		Standard Material/Coating	

TECHNICAL FEATURES

- These valves have positive seals between port 2 and the pilot area.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle. Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

