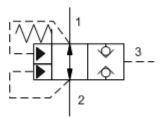
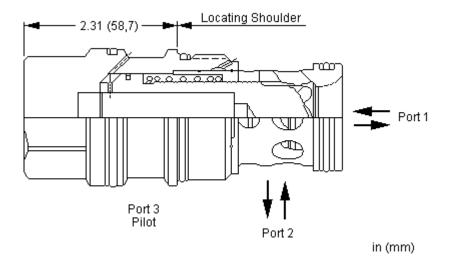
CAPACITY: 300 gpm / CAVITY: T-19AU



sunhydraulics.com/model/LOKO



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These unbalanced, pilot-to-close logic valves are 2-way switching elements that are spring biased open. Pressure at either work port 1 or 2 will tend to keep the valve open while pressure at port 3 will tend to close it. The force generated at port 3 must be greater than the sum of the forces acting at port 1 and port 2 plus the spring force for the valve to close. NOTE: The pilot area (port 3) is 1.8 times the area at port 1 and 2.25 times the area at port 2.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19AU
Series	4
Capacity	300 gpm
Maximum Operating Pressure	5000 psi
Area Ratio, A3 to A1	1.8:1
Area Ratio, A3 to A2	2.25:1
Maximum Valve Leakage at 110 SUS (24 cSt)	10 drops/min.
Pilot Passage into Valve	.09 in.
Pilot Volume Displacement	.47 in³
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Model Weight	2.60 lb
Seal kit - Cartridge	Buna: 990-019-007
Seal kit - Cartridge	Polyurethane: 990-019-002
Seal kit - Cartridge	Viton: 990-019-006

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OPTION SELECTION EXAMPLE: LOKOXN

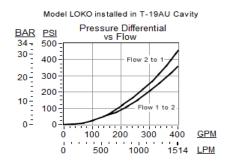


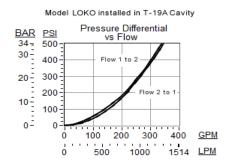
TECHNICAL FEATURES

- These valves will work in Sun's standard T-19A cavity at lower capacity. To realize the full stated capacity, the T-19AU cavity should be used.
- These valves have positive seals between port 2 and the pilot area.
- Because these valves are unbalanced, operation is pressure dependent. Opening and closing of the poppet are functions of the force balances on three areas: Port 1 = 100%, Port 2 = 80%, and the Pilot Area = 180%.
- These valves are pressure responsive at all ports, therefore it is essential to consider all aspects of system operation through a complete cycle.

 Pressure changes at any one port may cause a valve to switch from a closed to an open position, or vice versa. All possible pressure changes in the complete circuit must be considered to assure a safe, functional system design.
- All ports will accept 5000 psi (350 bar).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external
 stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details,
 please see the Materials of Construction page located under TECH RESOURCES.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES





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