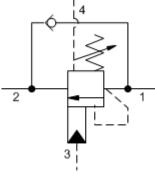


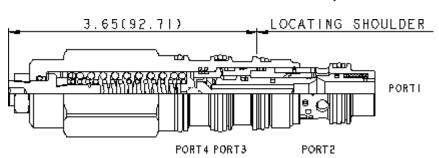
Vented, 3:1 pilot ratio, load reactive, load control valve CAPACITY: 30 gpm / CAVITY: T-22A



sunhydraulics.com/model/MWEA



4-Port Vented



Vented, load reactive load control valves with pilot assist combine two valves; a check valve and a relief valve. The check valve allows free flow from the directional valve (port 2) to the load (port 1) while a direct-acting, pilotassisted relief valve controls flow from port 1 to port 2. Pilot assist at port 3 lowers the effective setting of the relief valve at a rate determined by the pilot ratio. Backpressure at port 2 does not affect the valve setting because the spring chamber references the vent (port 4).

## TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-22A			
Series	2			
Capacity	30 gpm			
Maximum Operating Pressure	5000 psi			
Pilot Ratio	3:1			
Maximum Recommended Load Pressure	See Technical Features			
Adjustment - No. of CCW Turns from Min. to Max. Setting	9			
Check Cracking Pressure	25 psi			
Factory Pressure Settings Established at	2 in³/min.			
Maximum Valve Leakage at Reseat	5 drops/min.			
Reseat	≥77% of setting			
Valve Hex Size	1 1/8 in.			
Valve Installation Torque	45 - 50 lbf ft			
Adjustment Screw Internal Hex Size	5/32 in.			
Locknut Hex Size	9/16 in.			
Locknut Torque	80 - 90 lbf in.			
Seal kit - Cartridge	Buna: 990-022-007			
Seal kit - Cartridge	Polyurethane: 990-022-002			
Seal kit - Cartridge	Viton: 990-022-006			

## **OPTION SELECTION EXAMPLE: MWEALHN**

CONTROL	(L)	FUI	FUNCTIONAL SETTING RANGE (H) SEAL MATERIAL		(N)	MATERIAL/COATING		
L Standard Screw Adjustment		H 1000 - 4000 psi (70 - 280 bar), 3000		Ν	N Buna-N			Standard Material/Coating
C Tamper Resistant - Factory Set			psi (210 bar) Standard Setting	V	Viton		/AP	Stainless Steel, Passivated
	J	2000 - 5000 psi (140 - 350 bar), 3000 psi (210 bar) Standard Setting	<b>,</b> .			/LH	Mild Steel, Zinc-Nickel	

## **TECHNICAL FEATURES**

- Set at least 1.3 times the maximum load induced pressure (1.5 times when the setting is less than 2000 psi or 140 bar).
- The maximum recommended load pressure for the H range is 3080 psi (212 bar).
- The maximum recommended load pressure for the J range is 3850 psi (265 bar).
- Turn adjustment clockwise to decrease setting and release load.
- Full clockwise setting is 1000 psi (70 bar) for the H range and 2000 psi (140 bar) for the J range.
- These valves are capable of modulating over a broader range of flows than the pure poppet designs. The longer stroke allows us to incorporate a uni-directional damping device that smooths the opening and lets the valve close guickly.
- This valve is functionally a 4-port counterbalance valve. It seats as a poppet valve and modulates as a spool valve, offering the best of both valve types.
- All 4-port counterbalance, load control, and pilot-to-open check cartridges are physically interchangeable (i.e. same flow path, same cavity for a given frame size).
- Corrosion resistant cartridge valves are intended for use in corrosive environments and are identified by the model code suffix /AP for external stainless steel components, or /LH for external zinc-nickel plated components. See the CONFIGURATION section for all options. For further details, please see the Materials of Construction page located under TECH RESOURCES.
- Sun load control and counterbalance cartridges can be installed directly into a cavity machined in an actuator housing for added protection and improved stiffness in the circuit.
- This valve has positive seals between all ports.
- This valve has full relief capacity.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES

