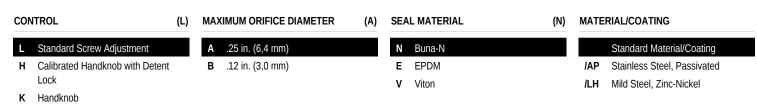2.35 in (59,7 mm)
LOCATING SHOULDER

Port 1

Port 2

Needle valves are fully adjustable orifices used to regulate flow. They are infinitely adjustable from fully closed up to the maximum orifice diameter. They are not pressure compensated and may be used as flow controls or as shutoff valves.

TECHNICAL DATA   NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-5A
Series	2
Capacity	12 gpm (.25 inch)
Maximum Operating Pressure	5000 psi
Adjustment - No. of CCW Turns from Fully Closed to Fully Open	5
Valve Hex Size	1 1/8 in.
Valve Installation Torque	45 - 50 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	0.61 lb.
Seal kit - Cartridge	Buna: 990-203-007
Seal kit - Cartridge	EPDM: 990-203-014
Seal kit - Cartridge	Viton: 990-203-006

NOTES: • For Series 1 cartridges configured with an O control (panel mount handknob), a .75 in. (19 mm) diameter hole is required in the panel.
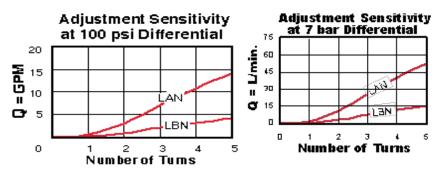
CONTROL	(L)	MAXIMUM ORIFICE DIAMETER	(A)	SEAL MATERIAL	(N)	MATERIAL/COATING	
L Standard Screw Adjustment		**A** .25 in. (6,4 mm)		**N** Buna-N		Standard Material/Coating	
H Calibrated Handknob with Detent Lock		**B** .12 in. (3,0 mm)		**E** EPDM		**/AP** Stainless Steel, Passivated	
K Handknob				**V** Viton		**/LH** Mild Steel, Zinc-Nickel	
Y Tri-Grip Handknob							

TECHNICAL FEATURES

- All 2-port flow control cartridges are physically and functionally interchangeable (i.e. same flow path, same cavity for a given frame size). However, cartridge extension dimensions from the mounting surface may vary.
- Because needle valves are non-compensating devices, the fixed orifice size will regulate flow through the valve in proportion to the square root of the pressure differential across ports 1 and 2.
- A balanced adjustment mechanism allows for easy adjustment even at high pressures.
- The sharp-edged orifice design minimizes flow variations due to viscosity changes.
- The flow path through this valve is bi-directional. The preferred path is port 1 to 2, to allow interchangeability with other flow controls.
- There is no leakage when the adjustment mechanism is turned to the shut-off position.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.

PERFORMANCE CURVES