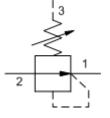
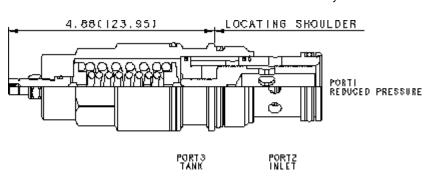


MODEL PRJR



sunhydraulics.com/model/PRJR





Direct-acting, pressure reducing valves reduce a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1. These valves incorporate a damped construction for stable operation allowing the use of high reduced pressure.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-19A
Series	4
Capacity	80 gpm
Maximum Operating Pressure	5000 psi
Factory Pressure Settings Established at	0.25 gpm
Maximum Valve Leakage at 110 SUS (24 cSt)	5 in³/min.
Adjustment - No. of CW Turns from Min. to Max. setting	5
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Adjustment Screw Internal Hex Size	5/32 in.
Locknut Hex Size	9/16 in.
Locknut Torque	80 - 90 lbf in.
Model Weight	3.50 lb.
Seal kit - Cartridge	Buna: 990-019-007
Seal kit - Cartridge	EPDM: 990-019-014
Seal kit - Cartridge	Polyurethane: 990-019-002
Seal kit - Cartridge	Viton: 990-019-006

## **OPTION SELECTION EXAMPLE: PRJRLAN**

CONTROL (L)		ADJUSTMENT RANGE (A)		SEAL MATERIAL (N		(N)	MATERIAL/COATING		
L Standard Screw Adjustment		А	750 - 3000 psi (50 - 210 bar), 1000 psi (70 bar) Standard Setting	Ν	Buna-N			Standard Material/Coating	
<b>C</b> Tamper Resistant - Factory Set				E	EPDM		/AP	Stainless Steel, Passivated	
K Handknob		В	300 - 1500 psi (20 - 105 bar), 500 psi (35 bar) Standard Setting	V	Viton				
		D	200 - 800 psi (14 - 55 bar), 400 psi (28 bar) Standard Setting						
		Е	100 - 400 psi (7 - 28 bar), 200 psi (14 bar) Standard Setting						
		S	50 - 200 psi (3,5 - 14 bar), 100 psi (7 bar) Standard Setting						

## W 1100 - 4500 psi (76 - 315 bar), 1100 psi (76 bar) Standard Setting

## **TECHNICAL FEATURES**

- Note: This valve has no relieving capability. It should not be used in a dead-headed application. If the reduced pressure side of the circuit has very low leakage the pressure may rise significantly. The pressure rise will vary from valve to valve.
- This type of valve, PR\*R, is a good replacement for an LP\*C as a normally open, restrictive compensating element if a higher pressure drop across an orifice is needed.
- Cartridges configured with EPDM seals are for use in systems with phosphate ester fluids. Exposure to petroleum based fluids, greases and lubricants will damage the seals.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- All spring ranges are tested for correct operation with 5000 psi (350 bar) inlet pressure.
- Suitable for accumulator circuits since the absence of pilot control flow results in reduced secondary circuit leakage.
- Direct operated version offers superior dynamic response compared to equivalent pilot operated models.
- Pressure at port 3 is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Leakage specified in Technical Data is out of port 3 with a supply pressure of 2000 psi (140 bar) and the valve set at mid range. This leakage is directly proportional to pressure differential and inversely proportional to viscosity expressed in centistokes.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

## PERFORMANCE CURVES

