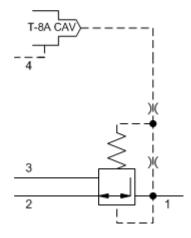


MODEL **PVJA8** Pilot-operated, pressure reducing/relieving main stage with integral T-8A control cavity and drain to port 4 CAPACITY: 80 gpm / CAVITY: T-24A

sunhydraulics.com/model/PVJA8

in. (mm)



VALVE REQUIRED FOR PILOT CONTROL MUST BE ORDERED SEPARATELY. MODEL RBAP-*** PROPORTIONAL RELIEF SHOWN. 3.33 (84,7) MAXIMUM LOCATING SHOULDER 3.16 (80,3) REDUCED $\overline{0}$ 65 Ф (1)Ð 2 (4)3 DRAIN TANK INLET

This valve is a 3-way, normally open modulating element, externally drained, that incorporates an integral pilot control cavity. The pilot control cavity will accept any T-8A pressure control cartridge. The valve reduces a high primary pressure at the inlet (port 2) to a constant reduced pressure at port 1, with a full flow relief function from port 1 to tank (port 3). The pilot cartridge's setting determines the difference in pressure between reduced pressure (port 1) and the drain (port 4).

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Cavity	T-24A
Series	4
Capacity	80 gpm
Maximum Operating Pressure	5000 psi
Control Pilot Flow	15 - 20 in³/min.
Pilot Control Cavity	Т-8А
Valve Hex Size	1 5/8 in.
Valve Installation Torque	350 - 375 lbf ft
Model Weight	2.98 lb.
Seal kit - Cartridge	Buna: 990-024-007
Seal kit - Cartridge	Polyurethane: 990-024-002
Seal kit - Cartridge	Viton: 990-024-006

NOTES: • Compound cartridge (pilot and main stage) assembly information is provided for reference only. Cartridges must be ordered separately and assembled at point of use.



TECHNICAL FEATURES

- Maximum pressure at port 3 should be limited to 3000 psi (210 bar).
- Pilot operated valves exhibit very low dead-band transition between reducing and relieving modes.
- Pressure at port 4 should not exceed 5000 psi (350 bar).
- Pilot operated valves exhibit exceptionally flat pressure/flow characteristics, are very stable and have low hysteresis.
- Pressure on the drain (port 4) is directly additive to the valve setting at a 1:1 ratio and should not exceed 5000 psi (350 bar).
- Maximum inlet pressure is determined by the bias spring. The D spring is tested with 2000 psi (140 bar) maximum differential pressure and the W spring is tested with 5000 psi (350 bar) maximum inlet pressure.
- NOTE: With the -8 control option, the main stage valve should first be installed to the correct torque value. The T-8A pilot control valve should then be installed into the main stage valve to its required torque value.
- The -8 control option allows the pilot control valve to be incorporated directly into the end of the relief cartridge via the T-8A cavity. These pilot
 control cartridges are sold separately and include electro-proportional, solenoid, air pilot, and hydraulic pilot operation. See Pilot Control Cartridges.
- Full reverse flow from reduced pressure (port 1) to inlet (port 2) may cause the main spool to close. If reverse free flow is required in the circuit, consider adding a separate check valve to the circuit.
- Incorporates the Sun floating style construction to minimize the possibility of internal parts binding due to excessive installation torque and/or cavity/cartridge machining variations.

PERFORMANCE CURVES

