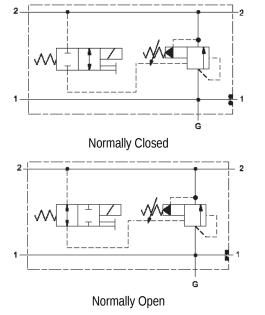


Solenoid operated ventable relief assembly CAPACITY: 120 gpm

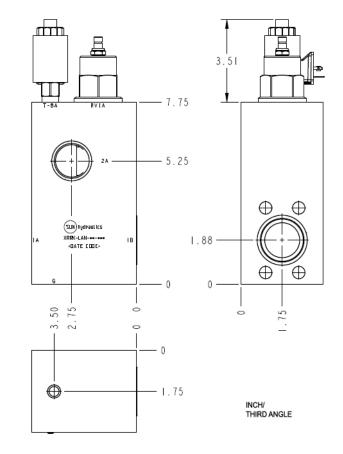


sunhydraulics.com/model/XRRK



CONFIGURATION

L	Control	Standard Screw Adjustment
A	Adjustment Range	100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar) Standard Setting
N	Seal Material	Buna-N
F	Solenoid Designation	740 Coil-Normally Open (with RVIA primary cartridge, Ventable, pilot-operated, balanced piston relief valve)
N	Port and Material Designation	Port 1 — 1 1/2 in. Code 61; Port 2 — SAE 20; Gage Port — 1/4" NPTF; Aluminum
224	Coil	DIN 43650 3 pin (Hirschman) 24 VDC



This valve assembly provides 2 functions. It relieves from pressure (port 1) to tank (port 2) when pressure at port 1 exceeds the setting of the valve. The solenoid control allows the valve to be vented, dropping the pressure to a minimal level. This assembly is available in both normally open option and normally closed option. The normally open option means the pressure is at a low level until the solenoid is energized. The normally closed option means the pressure is at a high

level until the solenoid is energized.

TECHNICAL DATA NOTE: DATA MAY VARY BY CONFIGURATION. SEE CONFIGURATION SECTION.

Body Type	Line mount
Interface	1.50 SAE C61
Capacity	120 gpm
Body Features	Sandwich mount through port

NOTES: • Flange mounting hole data: Inch: 1/2-13 UNC x 1.06 (26,9 mm) DP, Metric: M12 x 1.75-6H x .1.06 (26,9 mm) DP

• Important: Carefully consider the maximum system pressure. The pressure rating of the manifold is dependent on the manifold material, with the port type/size a secondary consideration. Manifolds constructed of aluminum are not rated for pressures higher than 3000 psi (210 bar), regardless of the port type/size specified.

• For detailed information regarding the cartridges contained in this assembly, click on the models codes shown in the Included Components tab.



OPTION SELECTION EXAMPLE: XRRKLANFN224

CONTR	OL	(L)	ADJUST	MENT RANGE (A)	SEAL	MATERIAL	(N)
L	Standard Screw Adjustment		Α	100 - 3000 psi (7 - 210 bar), 1000 psi (70 bar)	Ν	Buna-N	
КН	Handknob		В	Standard Setting 50 - 1500 psi (3,5 - 105 bar), 1000 psi (70 bar) Standard Setting	V	Viton	
			D	25 - 800 psi (1,7 - 55 bar), 400 psi (28 bar) Standard Setting			
			Е	25 - 400 psi (1,7 - 28 bar), 200 psi (14 bar) Standard Setting			
			W	150 - 4500 psi (10,5 - 315 bar), 1000 psi (70 bar) Standard Setting			

INCLUDED COMPONENTS

Part	Description	Quantity
500-001-225*	O-Ring	1
DTAFMHN224	Cartridge	1
RVIALAN	Cartridge - Primary	1

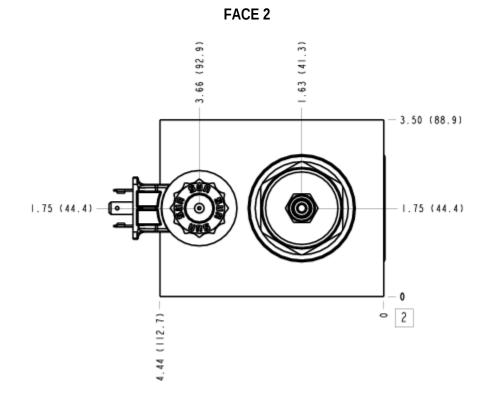
TECHNICAL FEATURES

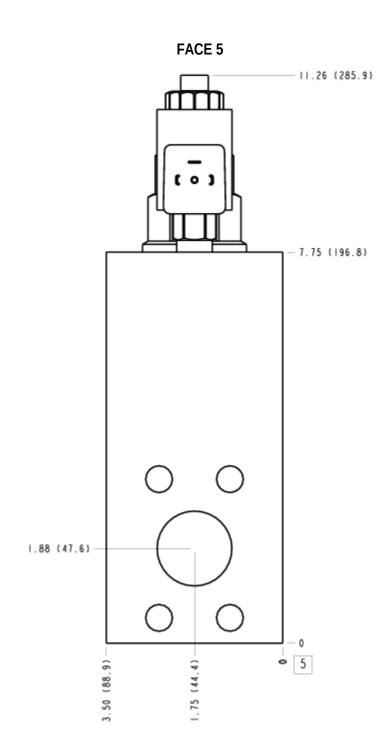
- This assembly is well suited to loading and unloading a pump.
- The nature of a vented relief is that it brings the pressure up in a smooth manner. Unloading is abrupt.
- Now available with FLeX Series solenoid valves. See CONFIGURATION section, SOLENOID DESIGNATION to specify.

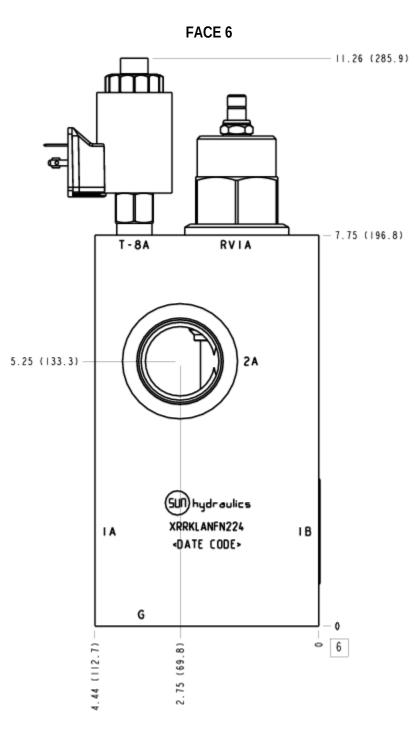
MANIFOLD FACES

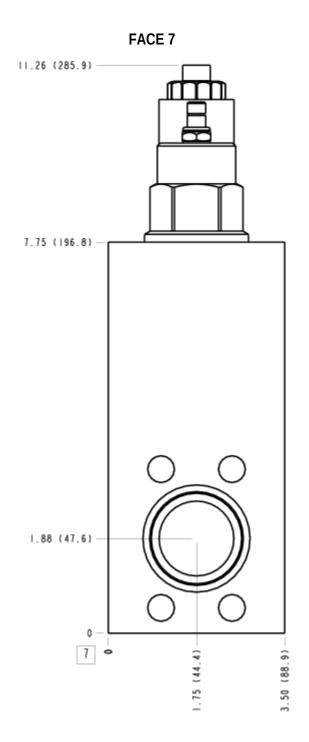
1	2	3	4
5	6	7	8
9	10	11	12

FACE GRID









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